

PAM GLOBAL PLUS

Short radius bend 15°



DESCRIPTION

Part of the Specialized Plus range, the PAM GLOBAL Plus 15° short radius bend allows a change of direction of the wastewater in above and below ground applications when exposed to hot and/or aggressive fluid. Designed for intensive use, the cast iron epoxy coated fittings are indefinitely recyclable.

RECOMMENDED USE

- Aggressive effluents
- Corrosive atmosphere
- Fat Wastewater
- Hot effluents
- Industrial Wastewater

STANDARDS & APPROVALS

- Industry Product Standards: EN 877, CE, DIN 19522, GEG RAL-GZ 698
- Range acoustic performance: $L_{sc,A} < 10$ dB(A) & $L_{a,A} = 47$ dB(A) according to EN 14366 with 2 l/s.
- Range reaction to fire: Euroclass A2-s1,d0

Material & Coatings

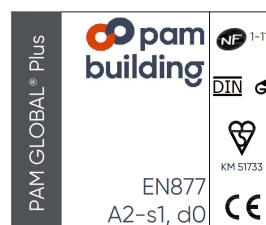
- Cast Iron
- Coating: grey RAL 7015, epoxy, average dry film thickness 300 μ m.

TECHNICAL FEATURES

- Hot water resistance: 24h at 95°C.
- Thermal cycle resistance: 1500 cycles between 15°C and 93°C.
- Chemical resistance for $1 \leq \text{pH} \leq 13$, up to 80°C.
- Salt spray resistance: more than 2500h.

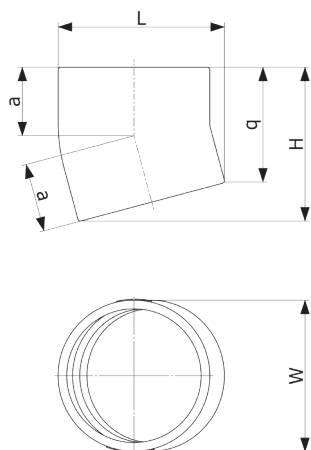
ENVIRONMENTAL DATA

- Percentage of Recycled Content: 99.0 %
- Recycling Information: Cast iron is fully recyclable through the existing recycling industrial network.
Data source: Environmental Product Declaration S-P-02013



PAM GLOBAL PLUS

Short radius bend 15°



DN	L	H	W	a	q	Weight	Product Code
50	66	80	58	40	66	0.4	155202
75	93	99	83	45	78	0.68	176781
100	121	112	110	50	83	1.0	155237
125	148	134	135	60	99	1.7	155262
150	173	148	160	65	108	2.5	155278
200	227	184	210	80	129	4.6	173774

All dimensions are in mm and nominal weights are in kg

This document is provided for information purposes only and our company reserves the right to modify the information contained herein at any time. Our company declines all responsibility in the event of the use or installation of materials that do not comply with the rules prescribed in this document as well as with the standards, the technical documents and the applicable professional standards. Any orders placed will be subject to our General Terms and Conditions of Sale, available on request. The drawings and/or images are the exclusive property of Pam Building and are confidential. They must not be reproduced or disclosed to any third party without written consent. They may only be used for the purpose for which they were issued and are returnable on request.

Pam Building

130 Impasse du Chêne • 54700 BOUXIÈRES-SOUS-FROIDMONT • France • Tel: +33 (0) 3 66 88 19 47 • Email: tc@pambuilding.com • www.pambuilding.com
Simplified joint-stock company with a capital of 6,812,970.75€ • SIREN 799 283 882 • RCS NANCY