

PAM GLOBAL S

Pipe

DESCRIPTION

Standard range providing complete drainage solutions for transporting fluid waste and rainwater through buildings. High-quality cast iron pipes suitable for standard use applications. By their material and design, PAM GLOBAL S pipes are totally and indefinitely recyclable without loss of property.

RECOMMENDED USE

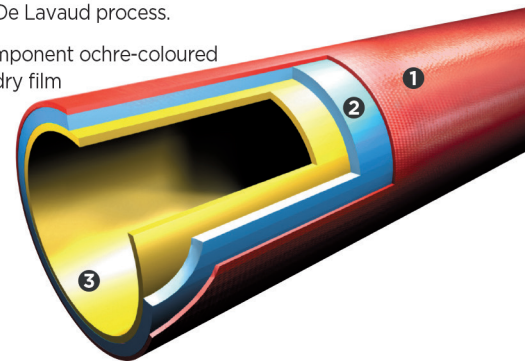
- Rainwater
- Valve water
- Wastewater

STANDARDS & APPROVALS

- Industry Product Standards: EN 877, GEG RAL-GZ 698, DIN 19522
- Range acoustic performance: $L_{sc,A} < 10$ dB(A) & $L_{a,A} = 47$ dB(A) according to EN 14366 with 2 l/s.
- Range reaction to fire: Euroclass A1

Coatings:

- 1 **External coating:** red-brown, anti-corrosive acrylic primer paint, average dry film thickness 40 μ m.
- 2 Cast-iron made with the De Lavaud process.
- 3 **Internal coating:** two-component ochre-coloured epoxy coating, average dry film thickness of 130 μ m.

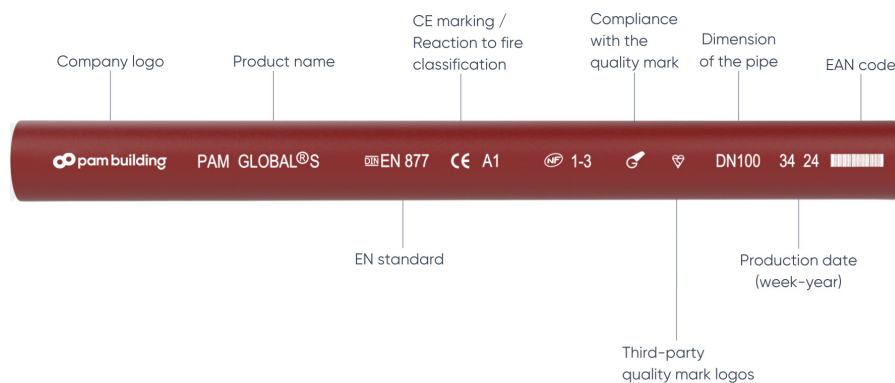


TECHNICAL FEATURES

- Hot water resistance: 24h at 95°C.
- Thermal cycle resistance: 1500 cycles between 15°C and 93°C.
- Chemical resistance for $2 \leq \text{pH} \leq 12$.
- Salt spray resistance internal coating: more than 350 h.

ENVIRONMENTAL DATA

- Percentage of Recycled Content: 99 %
- Recycling Information: Cast iron is fully recyclable through the existing recycling industrial network. Data source: Environmental Product Declaration S-P-02013





DN	L	H	W	Weight	Product Code
50	3000	58	58	12.5	156361
75	3000	83	83	18.3	156550
100	3000	110	110	24.4	156561
125	3000	135	135	34.3	156734
150	3000	160	160	41.0	156825
200	3000	210	210	67.6	156949
250	3000	274	274	97.5	157048
300	3000	326	326	127.1	157113
400	3000	429	429	179.5	157171

All dimensions are in mm and nominal weights are in kg

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Pam Building

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