

PAM-GLOBAL S Short radius bend 68°



DESCRIPTION

Part of the standard range, the PAM GLOBAL S 68° short radius bend allows a change of direction of the fluid waste and rainwater through buildings. The cast iron fittings are coated by cataphoresis and are fully and indefinitely recyclable.

Material & Coatings

- Cast Iron
- \bullet Coating: red-brown, anti-corrosive cataphoresis epoxy, average dry film thickness 70 $\mu m.$

RECOMMENDED USE

- Rainwater
- Valve water
- Wastewater

TECHNICAL FEATURES

- Hot water resistance: 24h at 95°C.
- Thermal cycle resistance: 1500 cycles between 15°C and 93°C.
- Chemical resistance for $2 \le pH \le 12$.
- Salt spray resistance internal coating: more than 350 h

STANDARDS & APPROVALS

- Industry Product Standards:
 - DIN EN 877
- Acoustic Performance: Lsc ≤ 10 dB(A) & LaA = 47 dB(A) according to EN 14366 with 2L/s.
- Range fire classification: A1

ENVIRONMENTAL DATA

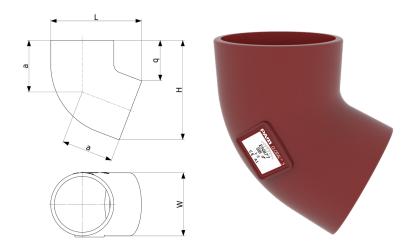
- Percentage of Recycled Content: 99 %
- Recycling Information: Cast iron is 100% recyclable through the existing recycling industrial network.
 Data source: Environmental Product Declaration S-P-02013



Product Data Sheet - PAM Buiding - April 28 2022

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| DN | L | Н | W | а | q | Weight | Product Code |
|-----|-----|-----|-----|-----|----|--------|--------------|
| 50 | 104 | 123 | 58 | 65 | 70 | 0.8 | 155750 |
| 75 | 131 | 149 | 83 | 80 | 72 | 1 | 176705 |
| 100 | 159 | 176 | 110 | 90 | 74 | 1.8 | 155814 |
| 125 | 188 | 205 | 135 | 105 | 80 | 3 | 155868 |
| 150 | 219 | 237 | 160 | 120 | 89 | 4.1 | 155901 |
| 200 | 277 | 295 | 210 | 145 | 99 | 7.8 | 156968 |

All dimensions are in mm and nominal weights are in kg

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