

PAM-GLOBAL S

Short radius bend 45°



DESCRIPTION

Part of the standard range, the PAM GLOBAL S 45° short radius bend allows a change of direction of the fluid waste and rainwater through buildings. The cast iron fittings are coated by cataphoresis and are fully and indefinitely recyclable.

RECOMMENDED USE

- Rainwater
- Valve water
- Wastewater

STANDARDS & APPROVALS

- Industry Product Standards:
 - DIN EN 877
- Acoustic Performance: $L_{sc} \leq 10$ dB(A) & $LaA = 47$ dB(A) according to EN 14366 with 2L/s.
- Range fire classification: A1

Material & Coatings

- Cast Iron
- Coating: red-brown, anti-corrosive cataphoresis epoxy, average dry film thickness 70 μ m.

TECHNICAL FEATURES

- Hot water resistance: 24h at 95°C.
- Thermal cycle resistance: 1500 cycles between 15°C and 93°C.
- Chemical resistance for $2 \leq \text{pH} \leq 12$.
- Salt spray resistance internal coating: more than 350 h

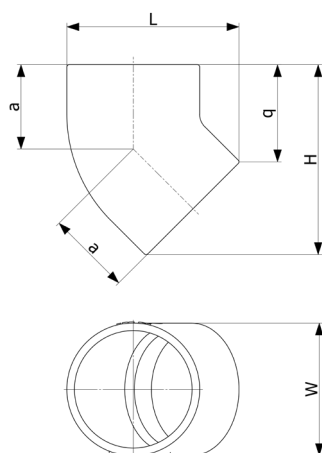
ENVIRONMENTAL DATA

- Percentage of Recycled Content: 99 %
- Recycling Information: Cast iron is 100% recyclable through the existing recycling industrial network.
Data source: Environmental Product Declaration S-P-02013



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DN	L	H	W	a	q	Weight	Product Code
50	84	106	58	50	65	0.6	155751
75	112	132	83	60	73	0.9	176704
100	142	158	110	70	80	1.6	155815
125	171	184	135	80	89	2.1	155869
150	199	210	160	90	97	3.4	155902
200	256	262	210	110	113	5.3	155931
250	324	319	274	130	125	10	155947
300	387	380	326	155	149	18.3	155959
400	540	573	429	247	270	34.4	157175

All dimensions are in mm and nominal weights are in kg

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Saint-Gobain PAM Bâtiment

21 avenue Camille Cavalier - BP 129 • 54705 • PONT-À-MOUSSON • France • Tel: +33 (0) 383 807 808 • Email: tcbatiment.sgpam@saint-gobain.com • www.pambuilding.com
Société par action simplifiée au capital de 6 812 970,75€ • SIREN 799 283 882 • RCS NANCY