

# PAM-GLOBAL S

## Stack support pipe



### DESCRIPTION

Part of the Standard drainage system, the PAM GLOBAL S stack support pipe is used with the stack support bracket and wall bracketing system to provide additional support for vertical pipe systems. It is made of cast iron coated with a reddish-brown epoxy film applied by cataphoresis.

### RECOMMENDED USE

- Rainwater
- Valve water
- Wastewater

### STANDARDS & APPROVALS

- Industry Product Standards:
  - DIN EN 877
- Acoustic Performance:  $L_{sc} \leq 10$  dB(A) &  $LaA = 47$  dB(A) according to EN 14366 with 2L/s.
- Range fire classification: A1

### Material & Coatings

- Cast Iron
- Coating: red-brown, anti-corrosive cataphoresis epoxy, average dry film thickness 70  $\mu$ m.

### TECHNICAL FEATURES

- Hot water resistance: 24h at 95°C.
- Thermal cycle resistance: 1500 cycles between 15°C and 93°C.
- Chemical resistance for  $2 \leq pH \leq 12$ .
- Salt spray resistance internal coating: more than 350 h.

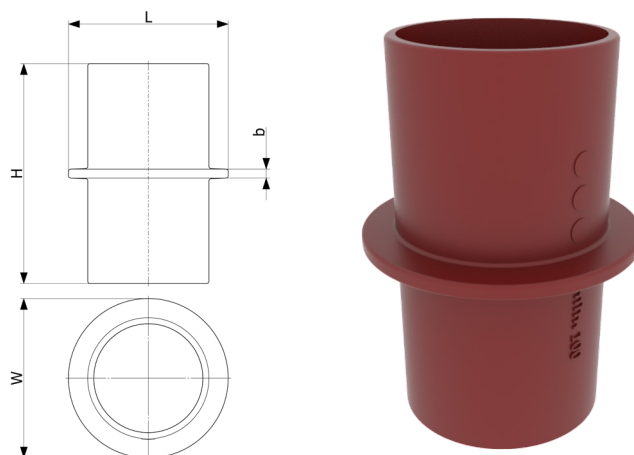
### ENVIRONMENTAL DATA

- Percentage of Recycled Content: 99 %
- Recycling Information: Cast iron is 100% recyclable through the existing recycling industrial network.  
Data source: Environmental Product Declaration S-P-02013



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DN	L	H	W	b	Weight	Product Code
50	87	220	87	8	1.3	156372
75	118	220	118	8	1.8	156462
100	145	220	145	8	2.4	156577
125	170	220	170	8	3.3	156745

All dimensions are in mm and nominal weights are in kg

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### Saint-Gobain PAM Bâtiment